The world’s highest stability by the inventor of styrene catalysts
BASF Catalysts Introduction

BASF – The Chemical Company

As the world’s leading chemical company, BASF:
- Offers intelligent solutions and high-quality products for most industrial challenges
- Uses new technologies to optimize additional market opportunities
- Combines added value with environmental protection and social responsibility

BASF at a Glance

BASF creates chemistry for a sustainable future and combines economic success with environmental protection and social responsibility.

The approximately 122,000 employees in the BASF Group work on contributing to the success of our customers in nearly all sectors and almost every country in the world. Our 12 divisions are aggregated into six segments based on their business models. The divisions bear operational responsibility and are organized according to sectors or products. They manage our 54 global and regional business units and develop strategies for the 86 strategic business units.

BASF’s Catalysts division, headquartered in Iselin, New Jersey, is the world’s leading supplier of environmental and process catalysts. The group employs more than 5,000, with over 30 manufacturing sites worldwide.

As a global division of BASF SE, Ludwigshafen, Germany, Catalysts offers exceptional expertise in the development of technologies that protect the air we breathe, produce the fuels that power our world and ensure efficient production of a wide variety of chemicals, plastics and other products including advanced battery materials.

By leveraging its industry-leading research and development (R&D) platforms, passion for innovation and deep knowledge of precious metals, BASF’s Catalysts division develops unique, proprietary catalyst and adsorbent solutions that drive customer success.

For styrene producers requiring highest operational stability & productivity, StyroStar® offers superior product stability from the original inventor of styrene industrial production and styrene catalysts (1929) as evidenced in the world’s largest reference list including BASF’s own styrene production.
BASF Quality and Reputation are Unmatched

BASF’s Chemical Catalysts combine the strength of BASF – with the experience and expertise of our chemists and engineers. Our styrene catalysts are valued components of the dehydrogenation process for worldwide chemical manufacturing companies. BASF’s commitment to the styrene monomer production process and ethylbenzene dehydrogenation catalysts results in products and services that meet and surpass customer expectations and requirements.

Important Facts about Styrene at BASF

- BASF has developed styrene catalysts for over 50 years (since 1965).
- Styrene production since 1965.
- BASF still runs a styrene plant in Ludwigshafen, Germany.

Applications for Styrene

Widely used in the creation of plastics and rubber, styrene monomer is the largest petrochemical intermediate market. A significant quantity of styrene monomer is polymerized to polystyrene. Other products of styrene monomer are co-polymers such as acrylonitrile butadiene styrene (ABS), styrene butadiene rubber (SBR), styrene acrylonitrile resin (SAN) and unsaturated polyester resins.

Milestones in Styrene Catalyst History


1930s K2O/Fe2O3 catalyst systems developed
2001 StyroStar® S6-32 onstream at Elmac (Former Rheinische Oele Werke (ROW))
2005 SMART Package (StyroStar® S6-38 S3, 06-18) in Middle East StyroStar® S6-36 and StyroStar® S6-38 onstream at BASF Uljan & Synthos Dwory

1995 Isothermal Styrene Monomer (SM) process development discontinued
2002 S6-34 onstream at BASF Antwerp
2007-2009 StyroStar® S6-40 for low Steam-to-Oil (S/O) onstream at BASF Uljan StyroStar® S6-42 for low S/O onstream at BASF Ludwigshafen StyroStar® S6-60 for med. S/O onstream at Synthos Dwory

2005 Acquisition of the CRI styrene catalyst business StyroStar® S6-62 for med. S/O FGS**=2 for med. S/O
2013 FC*-88 for med. S/O
2016 StyroStar® S6-42 select
2014 FC*-88 high energy cost units
2021 StyroStar® S6-62 active

The Main Uses of Styrene Include:

- Insulation
- Packaging
- Automotive Parts
- Fiberglass
- Food and Beverage Containers
- Plastic Pipes/Tubing

* FlexiCat ** FlexiCat Gold®
All BASF StyroStar® styrene catalysts are available as 3 mm. Special geometries can be discussed individually.
**Styrene Adiabatic Dehydrogenation Process**

In most cases, the styrene process consists of two or three adiabatic reactor systems that combine superheated steam with ethylbenzene to produce styrene with minimal by-products. A simplified process schematic with two reactor systems is shown below.

![Styrene Simplified Reaction Scheme](image)

**Styrene Simplified Reaction Scheme**

1. **Benzene** + C₂H₄ → Ethylbenzene
2. Ethylbenzene → Styrene + CH₄
3. Coke + H₂O → CO₂ + H₂

**Organization of the Styrene Catalyst Business**

**AMERICAS**
- **Iselin, New Jersey**
  - Headquarters
  - Regional Marketing & Sales
- **Elyria, USA**
  - Catalyst Production
- **Houston, USA**
  - Sales Office
- **Sao Paulo, Brazil**
  - Sales Office

**EMEA**
- **Ludwigshafen, Germany**
  - Catalyst Production
  - Catalyst Research
  - Regional Sales
  - Technical Service
- **De Meern, Netherlands**
  - Sales Office
- **Moscow, Russia**
  - Sales Office
- **Sao Paulo, Brazil**
  - Sales Office

**ASIA**
- **Shanghai, China**
  - Oxidation and Dehydrogenation
  - Catalysts Global Business Management
  - Catalyst Production
  - Regional Sales
  - Technical Service
- **Seoul, South Korea**
  - Sales Office
- **Tokyo, Japan**
  - Sales Office
- **Abu Dhabi, UAE**
  - Sales Office
Advantages as a Styrene Catalyst Supplier

- BASF offers over 90 years experience in styrene production and more than 100 years in catalyst research. This legacy forms a strong foundation for continuous innovation and product improvement.

- Our constant improvement of styrene catalysts results in the introduction of a new catalyst constantly. For example, we introduced StyroStar® S6-42 in 2009 and StyroStar® S6-62 in 2010. We introduced StyroStar® S6-42 Select to the market in 2016. In 2021 StyroStar® S6-62 Active is launched.

- BASF experts provide:
  - Catalyst filling supervision
  - Start-up assistance
  - Regular detailed performance reviews and optimization of current operations
  - Routine customer visits
  - Global Styrene Customer Forum meetings

Delivering our products to the customer site is just the beginning of our offerings. BASF stands behind its products and, through our global technical service representatives, ensures that our products perform and deliver value (for more information, please see our Technical Services section on page 27). Our innovations make our customers more successful.

Main By-Products in Organic Phase

Molecules of Benzene, Toluene, Phenylacetylene and α-Methylstyrene with approximate formation in weight percentages (wt.%) in standard conditions.
With research and development, we shape the future and develop profitable growth. In 2018, we generated sales of around € 9 billion with products launched on the market in the past five years that stemmed from research and development activities. Optimized processes and intelligent system solutions, along with new and innovative products, make key contributions to the long-term success of our customers as well as ourselves. At BASF, more than 11,000 employees are working worldwide in research and development at approximately 70 locations.

BASF’s Research Verbund covers the central technology platforms, the research and development units in our operating divisions worldwide and at group companies, as well as affiliated companies. In addition, we are currently involved in more than 1,900 collaborative partnerships worldwide with leading universities, research institutes, startup companies, and industrial partners, which add momentum to our research activities around the world.

BASF Styrene Catalyst Research

Catalyst Research is the backbone of the BASF styrene catalyst business. By constantly improving our portfolio, we make sure our customers are always provided with the best product available on the market!

Advantages of Collaborating with BASF R&D

- Projects benefit from BASF’s close cooperation between production, marketing, technical services, and R&D.
- Our own pilot plant uses the reactants from styrene production plants to create realistic scenarios for catalyst screening and long-term testing.
- Customers have direct access to BASF’s R&D facilities.
Styrene Catalysts Comparison at Standard Isothermal Conditions

Low S/O
S/O = 1.0 wt./wt.; Pressure = 350 mbar
Liquid Hourly Space Velocity (LHSV) = 0.40/hr;
Conversion = 63%

Medium S/O
S/O = 1.25 wt./wt.; Pressure = 400 mbar
LHSV = 0.40/hr; Conversion = 65%

Present BASF products

Dr. Florina Patcas, Senior Principal Scientist
Catalysis Research, BASF SE

Styrene catalyst research is one of the most intense topics for BASF R&D’s catalyst development with dedicated isothermal and adiabatic pilot plant units. Our R&D scientists and technicians develop catalysts with the focus on the future needs of our customers. We provide fast solutions to customer requirements based on our in-depth knowledge of styrene catalysts as well as process testing performed in our dedicated pilot plant facilities. Close cooperation with the styrene production unit in BASF SE enables us to continuously improve styrene catalysts for our customers.”
Catalysts Manufacturing

BASF has a great deal of experience in producing styrene catalysts as well as other catalysts in its manufacturing facility at Ludwigshafen, Germany. This Verbund Site is a state-of-the-art manufacturing facility that complies with internationally recognized standards to ensure that our high quality products are safe and effective. BASF continuously invests in its production facilities to improve productivity and energy efficiency.

The highly-trained and qualified manufacturing teams provide a wealth of experience to ensure that high quality standards are maintained throughout the operational process.

BASF’s first production plant for chemical catalysts in Asia officially opened in November 2017. It produces base metal catalysts, mainly SM catalysts and adsorbents, to serve the region’s growing chemical industry. Production in China provides shorter delivery times & higher flexibility.

Quality Control and Assurance

BASF has a quality assurance system which strictly adheres to the specifications defined by R&D and safety guidelines. Each step in manufacturing, documentation and testing at BASF is reviewed and controlled by the highly qualified Quality Assurance team.

The quality control team performs stability studies as well as testing of raw materials, intermediates, and finished products in accordance with international standard operating procedures. This allows for successful execution of quality control testing.

The quality control laboratory ensures that our raw materials to finished products fulfill the required specifications to achieve maximum performance. BASF has the requisite analytical instruments and equipment to meet the needs of quality control. Due to these extensive quality control and assurance measures, our quality management system continuously earns ISO 9001 certification.

There three styrene catalysts manufacture sites worldwide: Ludwigshafen, Germany; Elyria, US; Shanghai, China.

One Source, Three Plants, One Quality!
BASF has been serving the styrene catalyst market for decades. Our catalyst portfolio includes catalysts for low and ultra-low S/O processes, as well as for medium and high S/O ratio applications. Our styrene catalysts are valued components of the dehydrogenation process for worldwide operating chemical companies. Our aim is to develop a catalyst that best serves the needs of our customers.

StyroStar® S6-42 is designed especially for the dehydrogenation of ethylbenzene to styrene at ultra-low (0.85 wt./wt) and low S/O ratios (<1.2 wt./wt.). This catalyst provides very low deactivation rate and very low Phenylacetelyne (PA) formation.

Compare with StyroStar® S6-42, BASF’s newly developed StyroStar® S6-42 Select gives additional 0.3–0.4% selectively with the same outstanding stability.

StyroStar® S6-62, FlexiCat Gold®-2 (FCG-2) are designed for medium S/O applications. All these medium S/O catalysts are developed to meet the needs of our customers.

StyroStar® S6-62 operates in the S/O range between 1.2–2.0 wt./wt. and provides the highest styrene selectivity.

The merger of BASF and CRI technical assets resulted in the development of FCG-2 for medium to very high S/O ratio (1.2–2.5 wt./wt.) operations.

Launched in 2021, StyroStar® S6-62 Active has an improved activity of 4–6 K depending on operation conditions and 7% low density, compared to its proven predecessor StyroStar® S6-62.

### Catalyst Portfolio

<table>
<thead>
<tr>
<th>Properties</th>
<th>StyroStar® S6-42</th>
<th>StyroStar® S6-42 Select</th>
<th>StyroStar® S6-62</th>
<th>StyroStar® S6-62 Active</th>
<th>FlexiCat Gold®-2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Average Bulk Density, kg/m³</td>
<td>1,400</td>
<td>1,400</td>
<td>1,400</td>
<td>1,300</td>
<td>1,400</td>
</tr>
<tr>
<td>Tapped Density, kg/m³</td>
<td>1,300 – 1,650</td>
<td>1,300 – 1,650</td>
<td>1,300 – 1,650</td>
<td>1,200 – 1,500</td>
<td>1,300 – 1,650</td>
</tr>
<tr>
<td>Max. Loss On Ignition (L.O.I.) 900°C, wt.%</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Min. Knife Edge Hardness, N</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
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<tr>
<td>Max. Attrition Loss, wt.%</td>
<td>1.5</td>
<td>1.5</td>
<td>1.5</td>
<td>1.5</td>
<td>1.5</td>
</tr>
<tr>
<td>Min. K₂O, wt.%</td>
<td>10</td>
<td>10</td>
<td>10</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>Min. Promoters, wt.%</td>
<td>10</td>
<td>10</td>
<td>10</td>
<td>10</td>
<td>8</td>
</tr>
<tr>
<td>Fe₂O₃ matrix</td>
<td>matrix</td>
<td>matrix</td>
<td>matrix</td>
<td>matrix</td>
<td>matrix</td>
</tr>
</tbody>
</table>

Introduced in:
- 2008
- 2016
- 2010
- 2021
- 2010

### Catalyst Segmentation

<table>
<thead>
<tr>
<th>S/O Ratio (wt./wt.)</th>
<th>Catalysts offered</th>
</tr>
</thead>
<tbody>
<tr>
<td>very high (&gt; 2.0)</td>
<td>StyroStar® S6-62, StyroStar® S6-62 Active, FlexiCat Gold®-2</td>
</tr>
<tr>
<td>high (1.5 – 2.0)</td>
<td>StyroStar® S6-62, StyroStar® S6-62 Active, FlexiCat Gold®-2</td>
</tr>
<tr>
<td>medium (1.2 – 1.5)</td>
<td>StyroStar® S6-62, StyroStar® S6-62 Active, FlexiCat Gold®-2</td>
</tr>
<tr>
<td>low (1.0 – 1.2)</td>
<td>StyroStar® S6-42, StyroStar® S6-42 Select</td>
</tr>
<tr>
<td>ultra-low (0.85 – 1.0)</td>
<td>StyroStar® S6-42, StyroStar® S6-42 Select</td>
</tr>
</tbody>
</table>
Styrene Catalysts for Low S/O

StyroStar® S6-42, StyroStar® S6-42 Select

StyroStar® S6-42 is designed for the dehydrogenation of ethylbenzene to styrene at very low S/O ratios. Its outstanding features include excellent activity, selectivity, and mechanical strength. Like its proven predecessor, catalyst StyroStar® S6-40, the new StyroStar® S6-42 is a robust and durable catalyst, combining excellent mechanical properties with an exceptionally low monthly decline rate.

In particular, StyroStar® S6-42 exhibits improved performance in terms of activity (approx. 5°C) and selectivity (0.2–0.3 wt.%) depending on the conditions. Also, like StyroStar® S6-40, the formation of by-products is very low. Compare with StyroStar® S6-42, BASF’s newly developed StyroStar® S6-42 Select gives additional 0.3–0.4% selectivity with same outstanding stability.

The Market Leader in Low Steam-To-Oil (S/O)

- Designed for operation at low and ultra-low S/O ratios
- Outstanding activity and selectivity
- Exceptionally low monthly decline rate
- Highest stability for low and ultra-low S/O ratios
- Robust and durable mechanical strength
- Low PA formation

StyroStar® S6-42 and Select References

<table>
<thead>
<tr>
<th>Year</th>
<th>Location/Company</th>
</tr>
</thead>
<tbody>
<tr>
<td>2009</td>
<td>BASF, Germany</td>
</tr>
<tr>
<td>2010</td>
<td>BP SECCO, China</td>
</tr>
<tr>
<td>2011</td>
<td>UNGEL EDN, Brazil</td>
</tr>
<tr>
<td>2012</td>
<td>SK Chemicals, Korea</td>
</tr>
<tr>
<td>2013</td>
<td>Dow Bühlen, Germany</td>
</tr>
<tr>
<td>2014</td>
<td>Sun Oil, China</td>
</tr>
<tr>
<td>2015</td>
<td>Dow Bühlen, Germany</td>
</tr>
<tr>
<td>2016</td>
<td>BASF SE, Germany</td>
</tr>
<tr>
<td>2017</td>
<td>Zhejiang Petrochemical, China</td>
</tr>
<tr>
<td>2018</td>
<td>Shanghai SECCO, China</td>
</tr>
<tr>
<td>2019</td>
<td>BASF SE, Germany (Select)</td>
</tr>
<tr>
<td>2020</td>
<td>Shanghai SECCO, China</td>
</tr>
<tr>
<td>2021</td>
<td>Hengli Dalian, China</td>
</tr>
</tbody>
</table>

StyroStar® S6-42

StyroStar® S6-42 is designed for the dehydrogenation of ethylbenzene to styrene at very low S/O ratios. Its outstanding features include excellent activity, selectivity, and mechanical strength. Like its proven predecessor, catalyst StyroStar® S6-40, the new StyroStar® S6-42 is a robust and durable catalyst, combining excellent mechanical properties with an exceptionally low monthly decline rate.

In particular, StyroStar® S6-42 exhibits improved performance in terms of activity (approx. 5°C) and selectivity (0.2–0.3 wt.%) depending on the conditions. Also, like StyroStar® S6-40, the formation of by-products is very low. Compare with StyroStar® S6-42, BASF’s newly developed StyroStar® S6-42 Select gives additional 0.3–0.4% selectivity with same outstanding stability.

StyroStar® S6-42 Select References

<table>
<thead>
<tr>
<th>Year</th>
<th>Location/Company</th>
</tr>
</thead>
<tbody>
<tr>
<td>2016</td>
<td>BP SECCO, China</td>
</tr>
<tr>
<td>2017</td>
<td>BASF SE, Germany (Select)</td>
</tr>
<tr>
<td>2018</td>
<td>Zhejiang Petrochemical, China</td>
</tr>
<tr>
<td>2019</td>
<td>Shanghai SECCO, China</td>
</tr>
<tr>
<td>2020</td>
<td>BASF SE, Germany (Select)</td>
</tr>
</tbody>
</table>

StyroStar® S6-42 Select

StyroStar® S6-42 Select is designed for the dehydrogenation of ethylbenzene to styrene at very low S/O ratios. Its outstanding features include excellent activity, selectivity, and mechanical strength. Like its proven predecessor, catalyst StyroStar® S6-40, the new StyroStar® S6-42 is a robust and durable catalyst, combining excellent mechanical properties with an exceptionally low monthly decline rate.

In particular, StyroStar® S6-42 exhibits improved performance in terms of activity (approx. 5°C) and selectivity (0.2–0.3 wt.%) depending on the conditions. Also, like StyroStar® S6-40, the formation of by-products is very low. Compare with StyroStar® S6-42, BASF’s newly developed StyroStar® S6-42 Select gives additional 0.3–0.4% selectivity with same outstanding stability.
Commercial Reference

Stability of StyroStar® S6-42 Catalyst

StyroStar® S6-42 and StyroStar® S6-42 Select can be used with CST.

Product and Packaging

StyroStar® S6-42 and StyroStar® S6-42 Select is especially developed for very low S/O ratio (0.85 – 1.2 wt./wt.) operations.

Packaging

- 1,150 L super sack (IBC flexible) with liner

Weight

- 1,100 kg net

Shipping Point

- BASF SE, Ludwigshafen, Germany;
  - Shanghai, China;
  - Elyria, US

The typical physical form is 3 mm extrudates that are red-brown in color. The chemical composition refers to the catalyst in its calcined state.

Experience with CST

Catalyst Stabilization Technology (CST)*

- StyroStar® S6-42 and StyroStar® S6-42 Select can be used with CST.

Typical Properties

- Average bulk density, kg/m³: 1,400
- Tapped Density, kg/m³: 1,300 – 1,650
- L.O.I. at 900°C, wt.%: 3 maximum
- Knife Edge Hardness, N: 50 minimum
- Attrition Loss, wt.%: 1.5 maximum
- K₂O, wt.%: 10 minimum
- Fe₂O₃ matrix

These typical properties do not represent process capabilities or specifications.

* Styrene Catalyst Stabilization Technology has been patented by Badger Licensing.
**Styrene Catalysts for Medium and High S/O**

### StyroStar® S6-62 / StyroStar® S6-62 Active

StyroStar® S6-62 is designed for the dehydrogenation of ethylbenzene to styrene for medium and high S/O ratio (1.2 – 2.0 wt./wt.) conditions. Its outstanding features include good activity, excellent selectivity and mechanical strength. Like its proven predecessor, Catalyst StyroStar® S6-60, StyroStar® S6-62 is a robust and durable catalyst. Compared to FlexiCat Gold®-2 and StyroStar® S6-60, StyroStar® S6-62 has a higher catalyst activity and is the catalyst of choice for long runs with excellent selectivity. StyroStar® S6-62 Active is a newly developed medium and high S/O ratio catalyst; it has an additional 4 – 6 K activity and 7% low density, compared to StyroStar® S6-62.

### FlexiCat Gold®-2

FlexiCat Gold®-2 is designed for the dehydrogenation of ethylbenzene to styrene. Outstanding features include excellent activity, selectivity and mechanical strength. FCG-2 is based on the proven technology of FlexiCat Gold® (FCG) catalysts. Like its predecessor FlexiCat Gold®, FlexiCat Gold®-2 is a robust and durable catalyst, combining outstanding mechanical properties with an exceptionally low monthly decline rate and very stable selectivity during its lifecycle. In particular, FlexiCat Gold®-2 demonstrates improved performance in terms of activity (up to approximately 3°C) and selectivity (up to 0.8 mol-%) depending on the conditions.

### Features

- **StyroStar® S6-62 References**

  - 2010: Customer A* (Europe)
  - 2013: Petrobras, Brazil
  - 2015: Taiwan SM Corp., Taiwan
  - 2017: Customer D* (Asia)
  - 2019: Taiwan SM Corp., Taiwan
  - 2021: Synthes Dwory, Poland

- **FlexiCat Gold®-2 References**

  - 2013: Petrobras, Brazil
  - 2016: Videdar Innova, Brazil
  - 2018: Versalis, Italy
  - 2020: Sadaf, Saudi Arabia

* Undisclosed customer
Product and Packaging

StyroStar® S6-62 / StyroStar® S6-62 Active

StyroStar® S6-62 and StyroStar® S6-62 Active are suitable for a wide range (S/O ratio 1.2 – 2.0 wt./wt.) of plant designs and operating conditions, including 3-stage applications such as UOP/Lummus Smart™ Technology.

Packaging
- 1,150 L super sack (IBC flexible) with liner

Weight (include both metric and US measures)
- 1,100 kg net

Shipping Point
- BASF SE, Ludwigshafen, Germany;
  - Shanghai, China;
  - Elyria, US

The typical physical form is 3 mm extrudates that are red-brown in color. The chemical composition refers to the catalyst in its calcined state.

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>StyroStar® S6-62</th>
<th>StyroStar® S6-62 Active</th>
</tr>
</thead>
<tbody>
<tr>
<td>Average bulk density, kg/m³</td>
<td>1,400</td>
<td>1,300</td>
</tr>
<tr>
<td>Tapped Density, kg/m³</td>
<td>1,400</td>
<td>1,200–1,500</td>
</tr>
<tr>
<td>L.O.I. at 900°C, wt.%</td>
<td>3 maximum</td>
<td>3 maximum</td>
</tr>
<tr>
<td>Knife Edge Hardness, N</td>
<td>50 minimum</td>
<td>50 minimum</td>
</tr>
<tr>
<td>Attrition Loss, wt.%</td>
<td>1.5 maximum</td>
<td>1.5 maximum</td>
</tr>
<tr>
<td>K₂O, wt.%</td>
<td>10 minimum</td>
<td>10 minimum</td>
</tr>
<tr>
<td>Promoters, wt.%</td>
<td>10 minimum</td>
<td>10 minimum</td>
</tr>
<tr>
<td>Fe₂O₃</td>
<td>matrix</td>
<td>matrix</td>
</tr>
</tbody>
</table>

FlexiCat Gold®-2

FCG-2 is especially developed for medium to very high S/O ratio (1.2 – 2.5 wt./wt.) operations.

Packaging
- 1,150 L super sack (IBC flexible) with liner

Weight (include both metric and US measures)
- 1,100 kg net

Shipping Point
- BASF SE, Ludwigshafen, Germany;
  - Shanghai, China;
  - Elyria, US

The typical physical form is 3 mm extrudates that are red-brown in color. Star-shaped 6 mm extrudates are available on request. The chemical composition refers to the catalyst in its calcined state.

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>StyroStar® S6-62</th>
</tr>
</thead>
<tbody>
<tr>
<td>Average bulk density, kg/m³</td>
<td>1,400</td>
</tr>
<tr>
<td>Tapped Density, kg/m³</td>
<td>1,300–1,650</td>
</tr>
<tr>
<td>L.O.I. at 900°C, wt.%</td>
<td>3 maximum</td>
</tr>
<tr>
<td>Knife Edge Hardness, N</td>
<td>90 minimum</td>
</tr>
<tr>
<td>Attrition Loss, wt.%</td>
<td>1.5 maximum</td>
</tr>
<tr>
<td>K₂O, wt.%</td>
<td>10 minimum</td>
</tr>
<tr>
<td>Promoters, wt.%</td>
<td>8 minimum</td>
</tr>
<tr>
<td>Fe₂O₃</td>
<td>matrix</td>
</tr>
</tbody>
</table>

These typical properties do not represent process capabilities or specifications.
Customers who utilize our catalysts are offered individualized service agreements for a wide range of technical services. BASF’s dedicated technical service team has extensive experience in oxidation and dehydrogenation catalytic behavior under a variety of operating conditions. This technical team is equipped with a full range of resources to analyze the most complex problems, and has full access to our R&D facility and dedicated R&D personnel. This comprehensive service approach provides the best possible assistance to our customers anytime and anywhere in the world.

Each region in the world is assigned a dedicated BASF technical team.

**Asia Pacific**
through our Styrene catalyst global business management in Shanghai

**Europe, the Middle East, and Africa (EMEA)**
through our technical service team in Ludwigshafen

**Americas**
through our technical service team in Ludwigshafen

### Features

- Catalyst selection and performance forecasting
- Loading and start-up support
- Performance evaluation and optimization of current run
- Analysis of aged catalyst
- Troubleshooting
- Lifetime calculations
- Training of production staff

### BASF Customer Interaction and Support Model

An innovative and revolutionary way using BASF 4.0

Support customer in maximizing styrene production output over the catalyst’s lifetime

### BASF Customer Support:

**BASF Styrene catalyst package**

BASF provides not only the fitting styrene catalyst. In addition, we provide top class technological expertise by our experts as well as guidelines for the catalyst’s use. We support our customers even by conducting dedicated experiments in our R&D department, in case that is necessary. Last but not least, we offer in-depth catalyst training covering the whole theoretical background of this technology.
About Us

BASF’s Catalysts division is the world’s leading supplier of environmental and process catalysts. The group offers exceptional expertise in the development of technologies that protect the air we breathe, produce the fuels that power our world and ensure efficient production of a wide variety of chemicals, plastics and other products, including advanced battery materials. By leveraging our industry-leading R&D platforms, passion for innovation and deep knowledge of precious and base metals, BASF’s Catalysts division develops unique, proprietary solutions that drive customer success.

BASF – We create chemistry

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