BASF D-1280 is produced as star-shaped extrudate with a nominal diameter of 1/16” (1.6 mm). It is delivered pre-reduced and passivated.

**Product Applications**

1. Removal of various sulfur species (H₂S, COS, mercaptans, sulfides, disulfides and thiophenes) from feed streams to naphtha reformers. The naphtha typically comes from an HDS unit equipped with a stripper, or from hydrocrackers.

2. Removal of various sulfur species (mercaptans, sulfides) from feed streams to isomerization units.

**Pre-Treatment**

Prior to start-up, the bed must be activated by removing the passivation. This is typically performed using the feed to be treated (hot oil activation). Maximum performance can be achieved by using a hydrogen containing stream at temperatures of 150 - 180°C (300 - 360°F).

**Typical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ni, wt %</td>
<td>60</td>
</tr>
<tr>
<td>Surface Area, m²/g</td>
<td>~180</td>
</tr>
<tr>
<td>Packed ABD, kg/m³ (lbs/cu ft)</td>
<td>~850 (~53)</td>
</tr>
<tr>
<td>Side Crush Strength per 3/16” length (4.8 mm), lbs</td>
<td>12</td>
</tr>
</tbody>
</table>

**Packaging**

- 125 kg (275 lbs) net steel drums

**Shipping Point**

- DeMeern, the Netherlands
About Us

BASF’s Catalysts division is the world’s leading supplier of environmental and process catalysts. The group offers exceptional expertise in the development of technologies that protect the air we breathe, produce the fuels that power our world and ensure efficient production of a wide variety of chemicals, plastics and other products, including advanced battery materials. By leveraging our industry-leading R&D platforms, passion for innovation and deep knowledge of precious and base metals, BASF’s Catalysts division develops unique, proprietary solutions that drive customer success.

BASF - We create chemistry

Americas
BASF Corporation
25 Middlesex/Essex Turnpike
Iselin, New Jersey, 08830, USA
Tel: +1-732-205-5000
Fax: +1-732-205-7725
Email: catalysts-americas@basf.com

Asia Pacific
BASF (China) Company Limited
300 Jiang Xin Sha Road,
Pudong, Shanghai 200137
P.R. China
Tel: +86-21-2039 2549
Fax: +86-21-2039 4800-2549
Email: catalysts-asia@basf.com

Europe, Middle East, Africa
BASF De Meern BV Catalysts
The Netherlands
Tel: +31-30-666 9437
Email: catalysts-europe@basf.com

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